FOREWORD

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU XT.

The manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and trouble-shooting for guidance of both the fully qualified and the less-experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicles in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustrations and specifications contained in this manual are based on the latest product information available at the time of publication approval.

We reserve the right to make changes at any time without prior notice.

FUJI HEAVY INDUSTRIES LTD.

How to use this manual

This service manual is divided into four volumes. Each volume consists of Section 1, Section 2, 3, Section 4, 5, and Section 6 respectively.

Each chapter, beginning with the Engine section, is basically made up of the following five areas.

- 1. Mechanism and function
- 2. Specifications and service data
- 3. Component parts
- 4. Service procedure
- 5. Trouble-shooting

"ABBREVIATION LIST" is provided at the back page of quick reference index in each volume.

"ALPHABETICAL INDEX" is also provided at the last page in each volume.

This service manual applies to SUBARU XT, and explains all equipments including factory options. Therefore, you may find some explanations for equipments not installed on the vehicle.

SUBARU, and are registered trademarks of FUJI HEAVY INDUSTRIES LTD.

© Copyright 1987 FUJI HEAVY INDUSTRIES LTD. All rights reserved.

Not to be reproduced in whole or in part without the prior written permission of FUJI HEAVY INDUSTRIES LTD., TOKYO JAPAN.

TABLE OF CONTENTS

	4.4. Ownifications
1 GENERAL SECTION	1-1 Specifications
	1-2 * * * * * * * * * * * * * * * * * * *
	1-6 Special Tools
2 ENGINE SECTION	2-1 Emission Control System and Vacuum Fitting
	2-2 On-Car Services
	2—3 Engine
	2—4 Engine Lubrication System
	2—5 Engine Cooling System
	2-6 * * * * * * * * * * * *
	2–7 Fuel Injection System
	2—8 Fuel System
	2–9 Exhaust System
	2-10 Clutch
	2—11 Engine and Transmission Mounting System
3 TRANSMISSION AND DIFFERENTIAL SECTION	3-1 Manual Transmission and Differential
	3-2 Automatic Transmission and Differential
	3-3 Transmission Control System
	3—4 4WD System
4 MECHANICAL COMPONENTS SECTION	4-1 Suspension
	4–2 Wheels and Axles
	4–3 Steering System
	4-4 Brakes
	4-5 Pedal System and Control Cables
	4-6 Heater and Ventilator
	4-7 Air Conditioning System
5 BODY SECTION	5-1 Body and Exterior
	5–2 Doors and Windows
	5-3 Seats, Seat Belts, and Interior
	5-4 Instrument Panel
6 ELECTRICAL SECTION	6-1 Engine Electrical System
	6—2 Body Electrical System
	6-3 Wiring Diagram and Trouble-shooting
	0-9 Mittig Diagram and Frontie and and

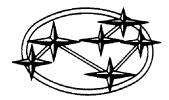
SUBARU

1988

SERVICE MANUAL

1 GENERAL SECTION

SPECIFICATIONS	1-1
* * * * * * * * * * *	1-2
GENERAL INFORMATION	1-3
PRE-DELIVERY INSPECTION	1-4
PERIODIC MAINTENANCE SERVICES	1-5
SPECIAL TOOLS	1-6



ABBREVIATION LIST

A/C Air Conditioner
ACC Accessory

A/C pulley Air Conditioner compressor pulley

ALT pulley Alternator pulley

API American Petroleum Institute

Approx Approximately
ASSY Assembly
ASV Air Suction Valve

AT Automatic Transmission
ATF Automatic Transmission Fluid

BILEV Bi-level BJ Bell Joint

BP British Petroleum

BTDC Before Top Dead Center

Calif. California
Carb. Carburetor
CP Complete

C/P Crankshaft Pulley

CTR Center

CVJ Constant Velocity Joint

CW Curb Weight DIFF Differential

DOJ Double Offset Joint

D/R Dual-range

DSPD Dry Single Plate Diaphragm
ECS Electric Control System
EGR Exhaust Gas Recirculation
FF drive Front wheel drive (2WD)
FMVSS Federal Motor Vehicle Safety

Standards

GVWR Gross Vehicle Weight Rating

HI High (Speed)
HP Horse Power
IG-COIL Ignition Coil
IG SWITCH Ignition Switch
INT Intermittent (Wiper)

I/P Idler Pulley
LH Left-hand
LO Low (Speed)

LSD Limited Slip Differential
MPFI Multi Point Fuel Injection
MT Manual Transmission

PCV Positive Crankcase Ventilation

PHV Pressure Holding Valve

P/N Parts Number

P/S pulley Power Steering oil pump pulley

RAD FAN Radiator Fan R-DEF Rear Defogger RH Right-hand

SAE Society of Automotive Engineers Inc.

S/R Single-range
TC Torque Converter
TEMP GAUGE Temperature Gauge
TP Theft Prevention
VGR Variable Gear Ratio

VIN Vehicle Identification Number

W/height control With height control W/P pulley Water Pump pulley